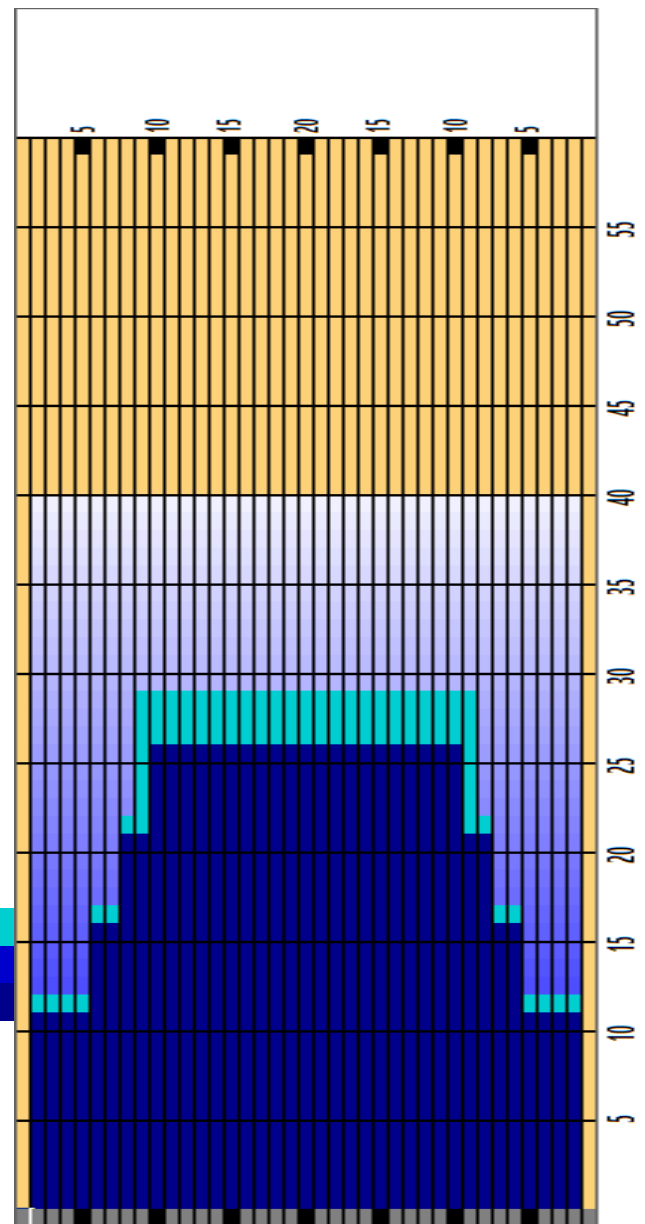


Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	18.57 mL	Reverse Oil Total	8.6 mL	Volume Oil Total	27.17 mL
Tank Configuration	N/A	Tank A Conditioner	Terrain	Tank B Conditioner	Terrain

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	50	18	3	A	222	0.0	12.7	12.7	11100
2	6L	6R	2	50	18	3	B	58	12.7	17.8	5.1	2900
3	8L	8R	2	50	18	3	A	50	17.8	22.9	5.1	2500
4	9L	9R	2	45	22	3	B	46	22.9	29.1	6.2	2070
5	2L	2R	0	45	26	3	B	0	29.1	40.0	10.9	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	3	B	0	40.0	26.0	-14.0	0
2	10L	10R	2	45	18	3	B	42	26.0	20.9	-5.1	1890
3	8L	8R	2	45	18	3	B	50	20.9	15.8	-5.1	2250
4	6L	6R	2	45	18	3	B	58	15.8	10.7	-5.1	2610
5	2L	2R	1	50	14	3	B	37	10.7	8.8	-1.9	1850
6	2L	2R	0	50	14	3	B	0	8.8	0.0	-8.8	0



Cleaner Ratio Main Mix                    5:1            Forward  
 Cleaner Ratio Back End Mix            5:1            Reverse  
 Cleaner Ratio Back End Distance       59            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.14	1.06	1	1	1.06	2.14

